



- All YOKE Swivel Hoist Rings meet or exceed all the requirement of ASME B30.26
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Rings are 360°swivel with 180°pivot function.
- Bolt are UNC thread, specification is a grade 8 alloy socket head cap screw per ASTM A 574.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90°angle.
- 100% magnaflux crack detection.

**Swivel Hoist Ring, with alloy steel washer.
UNC thread**

Item No.	Working Load Limit Lbs*	Torque in ft. Lbs	Bolt Size	Dimensions (inch)						N.W. Lbs
				E	A	B	D	F	G	
8-204-004	800	7	5/16 - 18 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.9
8-204-005	1000	12	3/8 - 16 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.9
8-204-010	2500	28	1/2 - 13 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	3.7
§ 8-204-010L	2500	28	1/2 - 13 x 3.0	1.19	2.56	2.32	0.59	6.26	4.13	3.7
8-204-019	4000	60	5/8 - 11 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	4.0
§ 8-204-019L	4000	60	5/8 - 11 x 3.25	1.44	2.56	2.32	0.59	6.26	4.13	4.0
8-204-021	5000	100	3/4 - 10 x 2.75	0.94	2.56	2.87	0.59	6.26	4.13	4.0
§ 8-204-021L	5000	100	3/4 - 10 x 3.25	1.44	2.56	2.87	0.59	6.26	4.13	4.2
8-204-030	7000	100	3/4 - 10 x 3.0	0.83	3.35	2.87	0.59	6.26	5.28	9.0
§ 8-204-030L	7000	100	3/4 - 10 x 3.75	1.58	3.35	2.87	0.87	8.03	5.28	9.5
8-204-042	8000	160	7/8 - 9 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	9.3
§ 8-204-042L	8000	160	7/8 - 9 x 4.25	2.08	3.35	2.87	0.87	8.03	5.28	9.7
8-204-045	10000	230	1 - 8 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	9.5
§ 8-204-045L	10000	230	1 - 8 x 4.5	2.33	3.35	2.87	0.87	8.03	5.28	10.1
** 8-204-070	15000	470	1 1/4 - 7 x 4.5	2.22	3.95	3.15	1.00	8.58	6.30	14.8
** 8-204-125	24000	800	1 1/2 - 6 x 6.5	3.15	4.72	4.29	1.38	12.09	8.66	36.4
** 8-204-135	30000	1100	2 - 4.5 x 6.5	3.15	4.72	4.29	1.38	12.09	8.66	38.6

* Minimum Ultimate Load is 5 times the Working Load Limit. * Proof Load is 2.5 times the Working Load Limit.

§Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.

** Will be supplied with a hex head bolt.